

# Duct Liner Adhesive - HV

## Detail

Premium grade water based, high viscosity duct liner adhesive

- Water Based
- Color: Black or White
- UL Classified
- Chemical Type: Synthetic Latex
- Fast Dry Time
- Exceptional Coverage: 400 sq.ft./gal
- Apply by Brush, Spray or Roto Bond
- Water Resistant
- Dry Time: 11 minutes at 76°F, depending on temperature, humidity and application thickness
- Initial Tack:  
Exceptional wet tack with smooth finish after drying  
ASTM D6195 Standard Test Methods for Loop Tack:  
0.83 oz./in.  
Optimum Tack @ 2.5 - 3 minutes of drying (>4.5 oz./in.)
- Density: 10.2 ± 0.2 lbs/gallon
- Solids: 65 ± 2%
- Viscosity: 10,000 cps ± 2,000 cps (Brookfield Viscosimeter, RV-3 spindle, 5 rmps, at 77°F)
- Application Temp: 20°F to 90°F
- Storage Temp: 20°F to 90°F
- Non-flammable in wet and dry states
- Dry Time: 8 minutes at 76°F, depending on temperature, humidity, and application thickness
- Shelf Life: (Unopened containers) 1 year
- Meets ASTM C 916 Type II
- Meets NFPA 90A & 90B
- LEED 4v Compliant
- TVOC Emissions: CDPH Standard Method v1.2 = Private Office - Pass; School Classroom - Pass
- VOC Content: EPA Method 24 Test = Pass - Very Low
- Contains antimicrobials and fungicides to prevent mold growth
- Air assisted sprayer highly recommended (see spray chart for recommended spray equipment)
- Can wipe clean with soapy water when wet. Stronger solvents will be needed if dried.
- Do not freeze



File No. R15765

SURFACE BURNING CHARACTERISTICS

Applied to Inorganic Reinforced Cement Board+

"FHC 25/50"

+ - Tested as applied in two 2 in. wide strips 8 in. on center covering 22.2% of the test sample area at a coverage rate of 400 sq. ft. per gallon.

SURFACE BURNING CHARACTERISTICS IN ACCORDANCE WITH CAN/ULC-S102

Applied to Inorganic Reinforced Cement Board++

"FHC 25/50"

++ - Tested applied in two 50mm wide strips 200mm on center covering 22.2% of the test sample area at a coverage rate of 9.8 m<sup>2</sup>/L.



## Packaging

Item	Description	Packaging	Weight
DLADHESIVEHV5B	High Viscosity DL Adhesive - Black 5 gal pail	Each	46 lbs/pail
DLADHESIVEHV54B	High Viscosity DL Adhesive - Black 54 gal drum	Each	555 lbs/drum
DLADHESIVEHV5W	High Viscosity DL Adhesive - White 5 gal pail	Each	46 lbs/pail
DLADHESIVEHV54W	High Viscosity DL Adhesive - White 54 gal drum	Each	555 lbs/drum



## CONTACT

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